

SOLITEX ADHERO® 3000

Medium-weight full-surface adhesive, diffusion-open airtightness and weathering-protection membrane



Technical data

		Material
Protective and covering fleece		Polypropylene microfibre
Functional film		Monolithic TEEE
Adhesive		Water-resistant SOLID adhesive
Release film		Silicone-coated PE film

Property	Regulation	Value
Colour		Dark blue
Surface weight	EN 1849-2	240 g/m ² ; 0.79 oz/ft ²
Thickness	EN 1849-2	0.70 mm ; 28 mils
Water vapour resistance factor μ	EN ISO 12572	570
sd value	EN ISO 12572	0.40 m
sd value, humidity-variable	EN ISO 12572	0.3 - 0.8 m
g value		2.0 MN-s/g
g value, humidity-variable		1.5 - 4 MN-s/g
Vapour permeance	ASTM E96	8.2 perms
Vapour permeance, humidity-variable	EN ISO 12572	4.1 - 11 perms
Fire class	EN 13501-1	C-s1,d0
Outdoor exposure, pitched roofs $\geq 14^\circ (3:12)$		4 months
Outdoor exposure, walls		5 months
Outdoor exposure, temp. protection for floors		28 days
Hail resistance	EN 13583	Passed
Hail impact resistance, pitched roofs/ closed facades	VKF / AEAI	Class HR 5
Hail impact resistance, floors/walls	VKF / AEAI	Class HR 4
Slip resistance	DGUV Test	R12 / V -
Roofing underlay membrane (Germany)	ZVDH-Produktdatenblatt 2024	UDB
Suitable as temporary roof covering (Germany)	ZVDH	Yes
Water column	EN ISO 811	10 000 mm ; 32' 10"
Watertightness, non-aged/aged*	EN 1928	W1 / W1
Airtightness		Passed
Tensile strength MD/CD	EN 13859-1 (A) / -2 (A)	250 N/5 cm / 200 N/5 cm ; 29 lb/in / 23 lb/in
Tensile strength MD/CD, aged*	EN 13859-1 (A) / -2 (A)	190 N/5 cm / 160 N/5 cm ; 22 lb/in / 18 lb/in
Elongation MD/CD	EN 13859-1 (A) / -2 (A)	70% / 70%
Elongation MD/CD, aged*	EN 13859-1 (A) / -2 (A)	40% / 50%
Nail tear resistance MD/CD	EN 13859-1 (B) / -2 (B)	170 N / 220 N ; 38 lbf / 49 lbf
*) Durability after artificial ageing at 100 °C ; 212 °F	EN 1297 / EN 1296	Passed
Flexibility at low temperature	EN 1109	-40 °C ; -40 °F
Temperature resistance	EN 1109, EN 1296, EN 1297	Permanent -40 °C to 100 °C ; -40 °F to 212 °F
Thermal conductivity		0.04 W/(m·K) ; 0.3 BTU-in/(h·ft ² ·°F)
CE labelling	EN 13859-1/-2	Yes

Areas of application

Temporary protection for floors during construction

Thanks to its full-surface adhesion, this membrane provides temporary weathering-protection for intermediate floors on multi-storey CLT (cross-laminated timber) or wooden-frame buildings during the construction period.

Pitched roofs and walls

Allows airtightness to be achieved on wood-based products and mineral substrates – e.g. on the exterior side of unplastered (fair-faced) masonry or concrete components with joints. For roofs, it also fulfils the requirements of the Central Association of the German Roofing Trade (ZVDH) for a roofing underlay and for temporary coverings for the specified time period.

Supply forms

Art. no.	GTIN	Length	Width	Splits on release film	Contents	Weight	Sales unit	Container
1AR04027	4026639240279	30 m	0.5 m	No split	15 m ²	5 kg	1	72
1AR04029	4026639240293	30 m	1 m	0.25 0.75 m	30 m ²	10 kg	1	48
1AR01513	4026639215130	30 m	1.5 m	0.25 1.25 m	45 m ²	14.5 kg	1	24

Advantages

- ✓ Protects the structure: diffusion-open and maximum protection against driving rain and hail
- ✓ Up to 4 weeks of outdoor exposure when protecting floors during construction
- ✓ Flexible planning of construction schedules: outdoor exposure for pitched roofs with a roof pitch of greater than 14° (3:12): 4 months, walls: 5 months
- ✓ Keeps building components dry by means of a pore-free moisture-active functional film
- ✓ Easy and reliable installation thanks to its split release film – adheres immediately to substrates that have sufficient stability
- ✓ Reliable sticking of membrane overlaps thanks to water-resistant SOLID adhesive
- ✓ Permanent protection thanks to the high resistance to ageing and heat of the TEEE functional film

Substrates

Temporary protection for floors during construction

Clean substrates before applying the membranes – remove any protruding elements. Adhesion is not possible on frozen surfaces. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Substrates must be sufficiently dry and stable.

It is your responsibility to check the suitability of the substrate; adhesion tests may be necessary.

Pitched roofs and walls

Clean substrates before applying the membranes. Adhesion is not possible on frozen surfaces. There must be no water-repellent substances (e.g. grease or silicone) on surfaces where adhesives are to be applied. Substrates must be sufficiently dry and stable.

Sealing and joints are possible with planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood-fibre underlay panels) and mineral substrates such as concrete, unplastered masonry or plaster. Concrete or plaster substrates must not be sandy or crumbling.

It is your responsibility to check the suitability of the substrate; adhesion tests may be necessary. Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels or substrates that have insufficient stability.

General conditions

Temporary protection for floors during construction

SOLITEX ADHERO 3000 is to be installed with the printed side facing the installation technician; it can be installed on stable board substrates (e.g. CLT, OSB, chipboard and plywood sheets). Recesses in the substrate – such as slots, grooves etc. – can lead to increased seepage underneath SOLITEX ADHERO membranes and should be avoided, if possible. To achieve waterproof installation, membranes must be installed with no folds or creases. When installing the membranes, rub them firmly to secure the adhesive bond using a brush or the PRESSFIX XL tool, for example.

If SOLITEX ADHERO 3000 is to be stuck to floor/ceiling elements during the pre-fabrication stage, TESCON VANA must be used to tape the element/membrane joints. Select the tape width so that a width of at least 5 cm (2") is covered by the tape on both of the elements. Ensure that a width of at least 5 cm (2") of TESCON VANA covers SOLITEX ADHERO 3000 at joints too. Continue the sealed transition to a height of approx. 10-15 cm (4" - 6") at adjacent vertical elements.

SOLITEX ADHERO 3000 can provide temporary weathering-protection for intermediate floors on multi-storey CLT (cross-laminated timber) or wooden-frame buildings during construction for a period of up to 4 weeks.

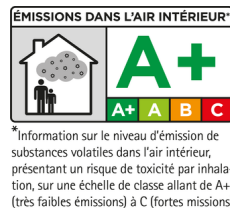
Water must be drained from the surface of the building component, e.g. using ADHERO Floor Drain. A short-term build-up depth (max. 24 hours) of 30 mm (1 1/4") should not be exceeded.

Pitched roofs and walls

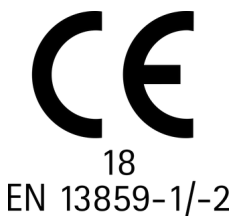
SOLITEX ADHERO 3000 is to be installed with the printed side facing the installation technician; it can be installed on stable subsurfaces (e.g. OSB, chipboard, MDF, plywood sheets, wood-fibre underlay panels, layers of plaster (e.g. gypsum, lime, lime cement, masonry, concrete etc.). The membranes can be installed on walls either vertically or horizontally in an overlapping, waterproof manner. If significant rain loads are expected (e.g. in roof areas or on walls with high loads of driving rain), horizontal waterproof installation is recommended.

To achieve airtight installation, membranes must be installed with no folds or creases. When installing the membranes, rub them firmly to secure the adhesive bond using the PRESSFIX XL tool.

This product can also be used as a temporary covering for up to 4 months to protect inclined roofs with a roof pitch of greater than 14° (3:12) in accordance with the regulations of the Central Association of the German Roofing Trade (ZVDH). In addition, system components such as the TESCON NAIDECK nail-sealing tape and the KAFLEX / ROFLEX pipe and cable grommets are to be used. The specifications of the applicable national regulations are to be taken into account when carrying out installation and adhesion.



Tested for hazardous substances according to



The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

MOLL
bauökologische Produkte GmbH
 Rheintalstraße 35 - 43
 D-68723 Schwetzingen
 Fon: +49 (0) 62 02 - 27 82.0
 eMail: info@proclima.de